

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method ~~for of~~ using an image forming apparatus, comprising:

detachably attaching a developer cartridge to an accommodating portion of a photosensitive member cartridge to form a process unit,

the photosensitive member cartridge including a photosensitive member,

the developer cartridge including a developer roller that dispenses developer, and

the accommodating portion being provided in a lower portion of the photosensitive member cartridge extending substantially horizontally away from the photosensitive member, such that the developer cartridge is substantially above the accommodating portion and adjacent to the photosensitive member when the developer cartridge is attached to the accommodating portion;

detachably attaching the process unit to a housing from a front face of the housing; and

attaching a feed cassette that accommodates a recording medium to the housing from the front face.

2. (Currently Amended) The method of claim 1, further comprising:

locking the developer cartridge to the photosensitive member cartridge when the developer cartridge is ~~accommodated at~~ attached to the accommodating portion.

3. (Currently Amended) The method of claim 1, further comprising:

rotatably providing ~~a~~the photosensitive member in a case of the photosensitive member cartridge with a bottom wall that substantially covers the photosensitive member; and

providing a plurality of foot portions on an exterior wall of the bottom wall to stabilize the photosensitive member cartridge on a substantially flat surface; and

~~providing the bottom wall of the case with an extending portion extending in a horizontal direction, the extending portion being capable of being detachably attached to a developer cartridge.~~

4. (Cancelled)

5. (Original) The method of claim 3, further comprising:

rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member and the bottom wall of the case substantially covers the photosensitive member and at least a lower portion of the transfer roller.

6. (Currently Amended) The method of claim 1, further comprising:

providing a first register roller in the housing;

rotatably providing ~~a~~the photosensitive member in a case of the photosensitive member cartridge ~~that defines having~~ a bottom;

providing a second register roller at the bottom of the case such that the second register roller faces the first register roller when the process unit is attached to the housing; and

moving the second register roller up and down in a substantially vertical direction relative to the photosensitive member cartridge.

7. (Original) The method of claim 6, further comprising:

rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member.

8. (Currently Amended) The method of claim 1, further comprising:
rotatably providing ~~a~~the photosensitive member in a case of the photosensitive member cartridge having an extending rib and a bottom wall that defines an opening ~~structured to introduce through which~~ a recording medium may pass; and
detachably attaching the developer cartridge to the accommodating portion of the photosensitive member cartridge such that the extending rib of the case and at least a portion of a bottom surface of the developer cartridge define a space ~~structured to introduce through which~~ the recording medium may pass from the opening of the bottom wall.

9. (Currently Amended) The method of claim 8, further comprising:
rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member, wherein the recording medium ~~is introduced~~may pass between the photosensitive member and the ~~transfer~~member roller.

10. (Currently Amended) The method of claim 1, further comprising:
urging ~~a~~the developing roller of the developer cartridge ~~to~~toward the photosensitive member when the developer cartridge is ~~accommodated~~attached to the ~~photosensitive member cartridge~~accommodating portion.

11. (Currently Amended) The method of claim 10, ~~further comprising: wherein~~
urging the developing roller comprises
~~using an urging device provided at~~on the photosensitive member cartridge and an action-receiving portion provided ~~at~~on the developer cartridge ~~for urging to urge~~ the developing roller ~~to~~toward the photosensitive member.

12. (Currently Amended) A method of using a process cartridge, comprising:
detachably attaching a first cartridge to ~~a~~an accommodating portion of a second cartridge to form a process cartridge,
~~the first cartridge including a developer roller that dispenses developer.~~

the second cartridge including a photosensitive member, and
the accommodating portion being provided in a lower portion of the
second cartridge extending substantially horizontally away from the photosensitive member,
such that the first cartridge is substantially above the accommodating portion and adjacent to
the photosensitive member when the first cartridge is attached to the accommodating portion;

wherein:

such that a top surface of the first cartridge and a top surface of the second
cartridge form a substantial substantially common surface when the first cartridge is attached
to the second cartridge accommodating portion.

13. (Cancelled)

14. (Currently Amended) The method of claim 13, further comprising:

locking the first cartridge to the second cartridge when the first cartridge is
accommodated at attached to the accommodating portion.

15. (Currently Amended) A method of using a process cartridge, comprising:

detachably attaching a first cartridge to an accommodating portion of a second
cartridge to form a process cartridge,

the first cartridge including a developer roller that dispenses developer,
the second cartridge including a photosensitive member, and
the accommodating portion being provided in a lower portion of the
second cartridge extending substantially horizontally away from the photosensitive member,
such that the first cartridge is substantially above the accommodating portion and adjacent to
the photosensitive member when the first cartridge is attached to the accommodating portion;

wherein:

such that a top surface of the first cartridge and a top surface of the second cartridge are substantially co-planar when the first cartridge is attached to the ~~second cartridge~~ accommodating portion.

16. (Original) A method of using a process cartridge, comprising:

rotatably providing a photosensitive member in a case of a photosensitive member cartridge;

rotatably providing a transfer roller in the case such that the transfer roller is below and faces the photosensitive member;

substantially covering the photosensitive member and the transfer roller with the case, the case having a bottom wall covering a lower portion of the transfer roller, the bottom wall of the case having an extending portion extending below the transfer roller in a horizontal direction; and

attaching a developer cartridge to the extending portion.

17. (Original) The method of claim 16, further comprising:

storing developer in a developer container of the developer cartridge; and

supplying the developer to the photosensitive member using a developer roller of the developer cartridge.

18. (Currently Amended) ~~A-The method for using a process cartridge of claim 16, further comprising:~~

~~rotatably providing a photosensitive member in a case of a photosensitive member cartridge;~~

~~substantially covering the photosensitive member with the case, the case having a bottom wall, the bottom wall of the case having an accomodating portion;~~

~~attaching a developer cartridge to the accomodating portion; and~~

~~locking the developer cartridge to the accomodating extending portion.~~

19. (Currently Amended) A method of using a process cartridge, comprising:
supporting a photosensitive member, on which an electrostatic latent image is
can be formed and which receives developer supplied by a developer roller, in a case of a
photosensitive member cartridge;
fittingly setting detachably attaching a developer cartridge into to an
accommodating portion of the case,

the developer cartridge including the developer roller, and
the accommodating portion being provided in a lower portion of the
case of the photosensitive member cartridge extending substantially horizontally away from
the photosensitive member, such that the developer cartridge is substantially above the
accommodating portion and adjacent to the photosensitive member when the developer
cartridge is attached to the accommodating portion; and

urging a the developing roller of the developer cartridge to toward the
photosensitive member when the developer cartridge is accommodated attached to the
photosensitive member cartridge accommadating portion.

20. (Currently Amended) The method of claim 19, further comprising wherein
urging the developing roller comprises

using an urging device provided at on the photosensitive member cartridge and
an action-receiving portion provided at on the developer cartridge for urging to urge the
developing roller to toward the photosensitive member.

21. (Currently Amended) The method of claim 20, further comprising:
detachably attaching the process unit cartridge to a body of an image forming
apparatus;
communicating a guide with positioning the urging device in communication
with a guide to move the urging device so as to urge the developing roller to the

~~photosensitive member~~ between an urging state and a non-urging state as the process ~~unit~~ cartridge is moved in one of an attaching direction and a detaching direction relative to the body of the image forming apparatus.